#### **INSTALLATION GUIDE**



REPLACEMENT OF FUEL FILLER CAP WASHER

Marsh Brothers Aviation Inc. **IG-M19001-1** 

#### INTRODUCTION

The purpose of these installation instructions is to provide all necessary information required to install a replacement fuel filler cap locking tab washer. The replacement washer is fabricated from a thermoplastic material (ATGF) that does not require any lubrication or grease and offers improved operation of the fuel filler cap locking tab.

# **APPLICABILITY**

Aircraft applicability per Approved Model List (AML).

# **MATERIALS**

1. Parts Required:

PART NUMBER	DESCRIPTION
M-00-1000-(X)	Fuel Filler Cap Washer Replacement Kit

- 2. Tools Required:
- Standard aviation tools and consumables.

# REFERENCES

- 1. AC43.13-2B Acceptable Methods, Techniques, and Practices Aircraft Alterations.
- 2. Refer to the applicable aircraft maintenance manual (AMM):

AIRCRAFT MODEL	MAINTENANCE MANUAL REFERENCE
95-55, 95-A55, 95-B55, 95-B55A, 95-	Beechcraft Baron Maintenance Manual – P/N 55-
B55B, D55, D55A, E55, E55A, 58,	590000-13
58A, G58	
58P, 58PA, 58TC, 58TCA	Beech Baron Maintenance Manual - P/N 102-590000-5
35-33, 35-A33, 35-B33, 35-C33, 35-	Beechcraft Debonair 33 Series and Bonanza 33 Series
C33A, E33, E33A, E33C, F33, F33A,	Shop Manual – P/N 33-590011
F33C, G33	
35, A35, B35, C35, D35, E35, F35,	Hawker Beechcraft Bonanza 35 Series Shop Manual –
G35, H35, J35, M35, K35, N35, P35,	P/N 35-590096
S35, 35R, V35, V35A,	
36, A36, A36TC	Hawker Beechcraft Bonanza Series Shop Manual - P/N
	36-590001
V35B, F33A, F33C, A36, A36TC,	Beechcraft Bonanza Series Maintenance Manual – P/N
B36TC, G36	36-590001-9
Aerostar 600, 601, 601P, 602P, 700P	Aerostar Aircraft Corporation Aerostar Maintenance
	Manual, P/N 761 732



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# **INSTRUCTIONS**

#### A. PROCEDURE



### NOTE

PREPARE THE AIRCRAFT FOR MAINTENANCE AND PERFORM ALL WORK IN ACCORDANCE WITH THE APPLICABLE AIRCRAFT MAINTENANCE MANUAL PROCEDURES AND STANDARD PRACTICES.

- 1. Remove fuel filler cap assembly from aircraft.
- 2. Disassemble the fuel filler cap assembly to gain access to the existing locking tab washer (steel).



### NOTE

FOLLOW ANY MANUFACTURER OR AMM INSTRUCTIONS / PROCEDURES FOR DISSASSEMBLY AND REASSEBLY OF THE FUEL FILLER CAP AS REQUIRED AND AS APPLICABLE.

- 3. Remove the existing locking tab washer (steel) and replace with the new replacement thermoplastic (ATGF) washer, contained in kit P/N: M-00-1000-(X).
- 4. Reassemble fuel filler cap in accordance with the manufacturer's instructions and AMM instructions / procedures as applicable.
- 5. Perform all adjustments of the fuel filler cap required to meet the fuel cap manufacturer's and the aircraft manufacturer's requirements. Refer to the applicable aircraft maintenance manual(s) for the force requirements / limits for opening the tab.

# **B. CLOSEOUT AND TESTING**

1. Perform post installation check to verify the proper operation of the fuel filler cap.



### NOTE

PERFORM ANY POST INSTALLATION ADJUSTMENT / TEST
PROCEDURE FOR THE FUEL FILLER CAP AND FUEL SYSTEM IN
ACCORDANCE WITH THE APPLICABLE AIRCRAFT MAINTENANCE
MANUAL AS REQURIED

2. Return aircraft to service in accordance with the applicable aircraft maintenance manual procedures.

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# **Contact**

For additional information regarding the installation, servicing or other general inquiries contact Marsh Brothers Aviation:

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